

204420-9554001

Fig. 1

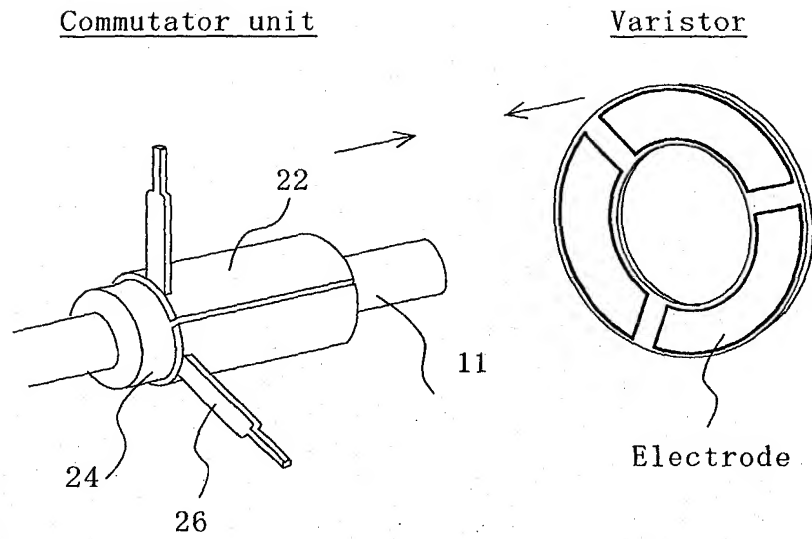
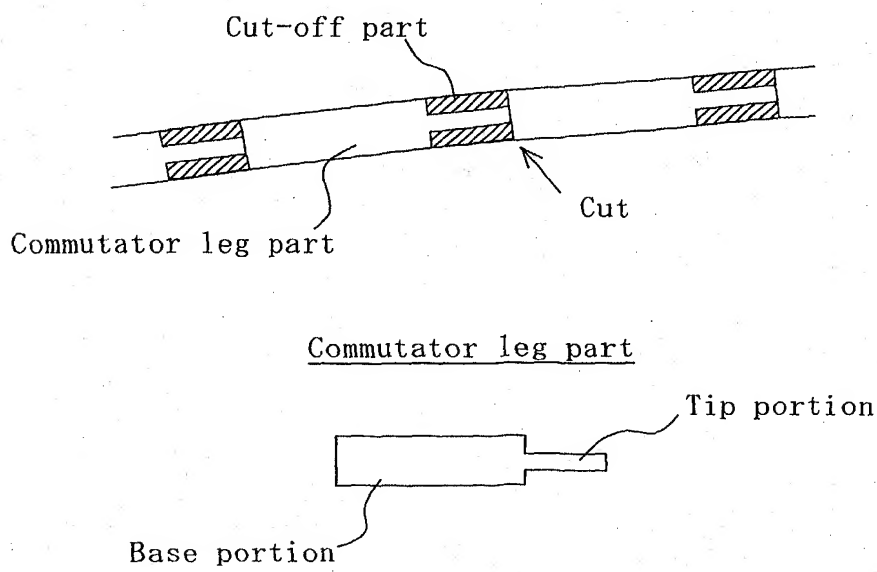


Fig. 2

Parent metal sheet to punch out commutator leg parts



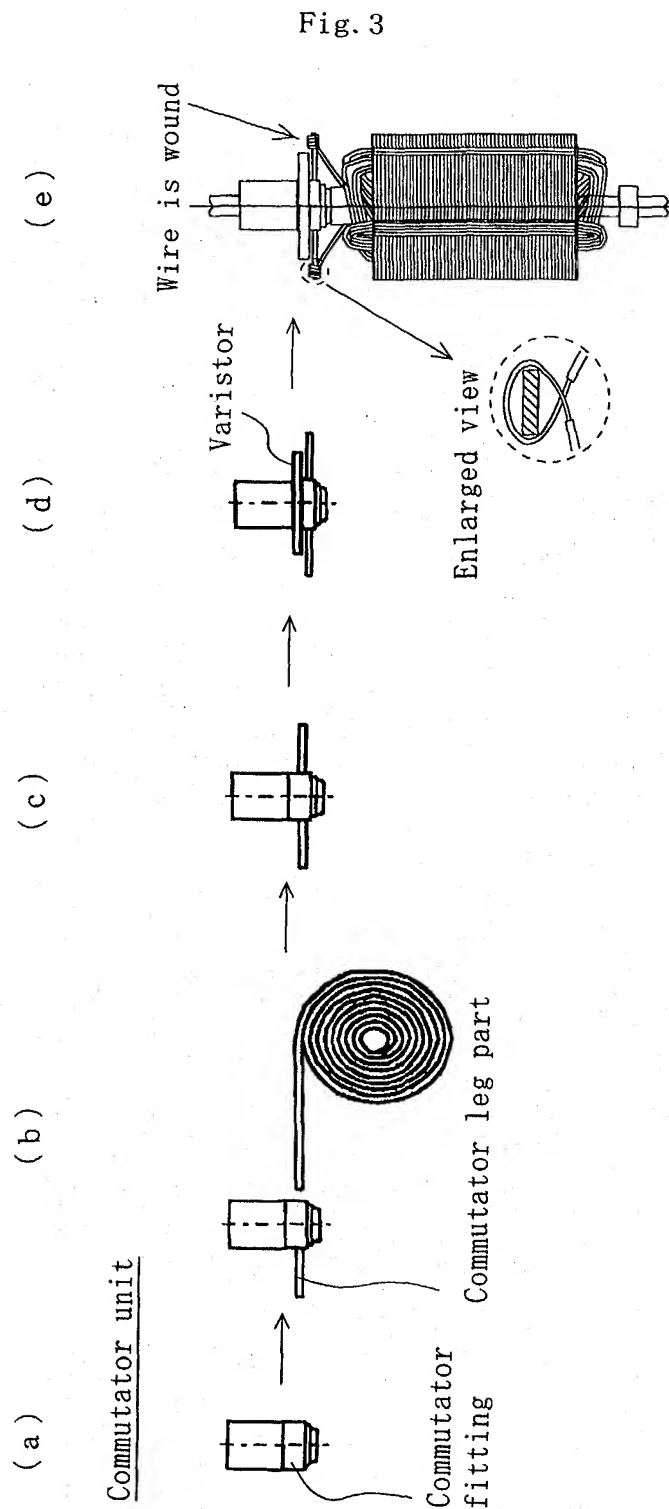


Fig. 3

10075935.021402

Fig. 4

Rotor

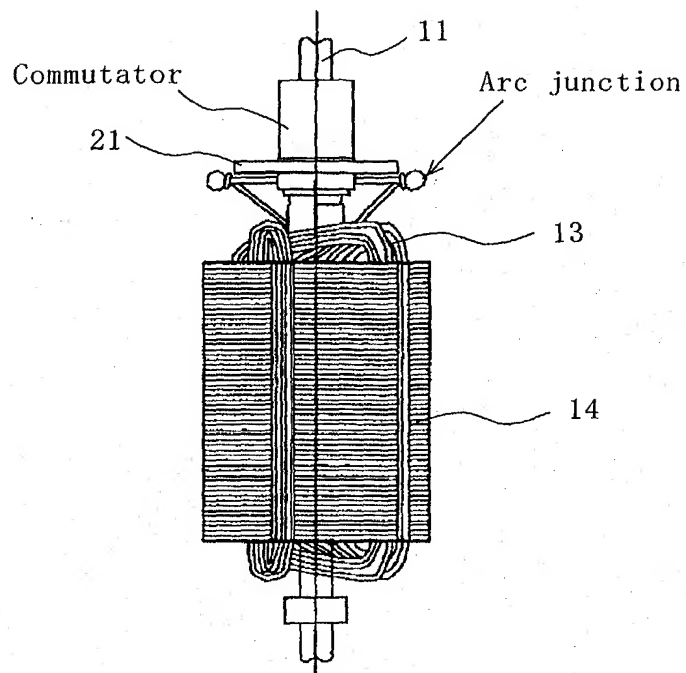


Fig. 5

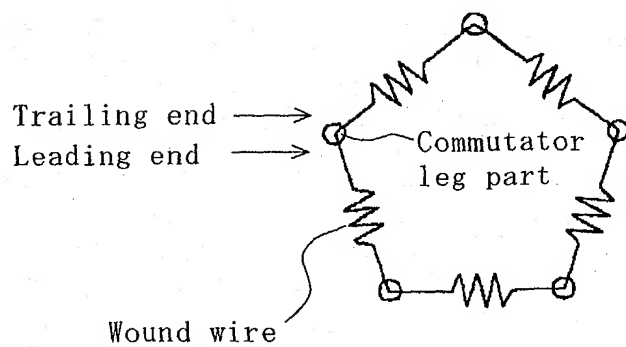


Fig. 6

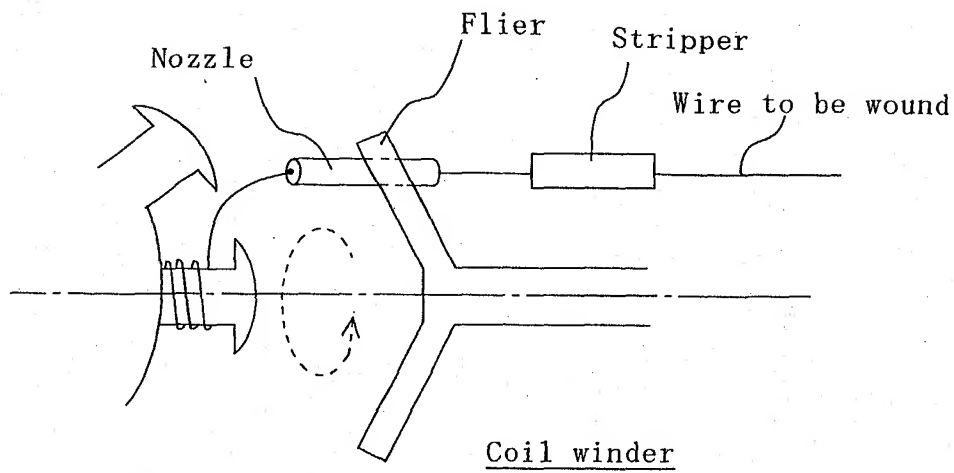
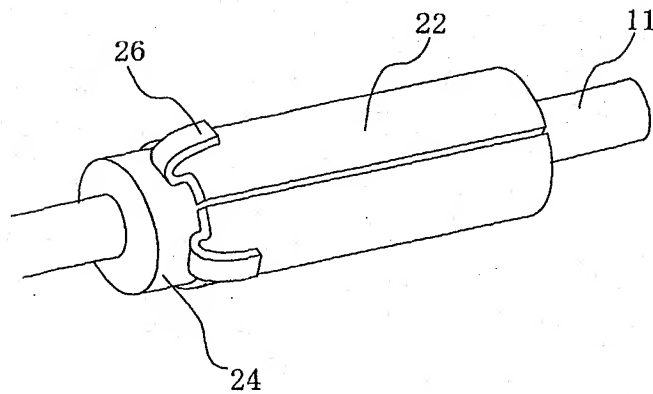


Fig. 7

Prior art

Commutator unit



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Fig. 8

Prior art

Commutator unit

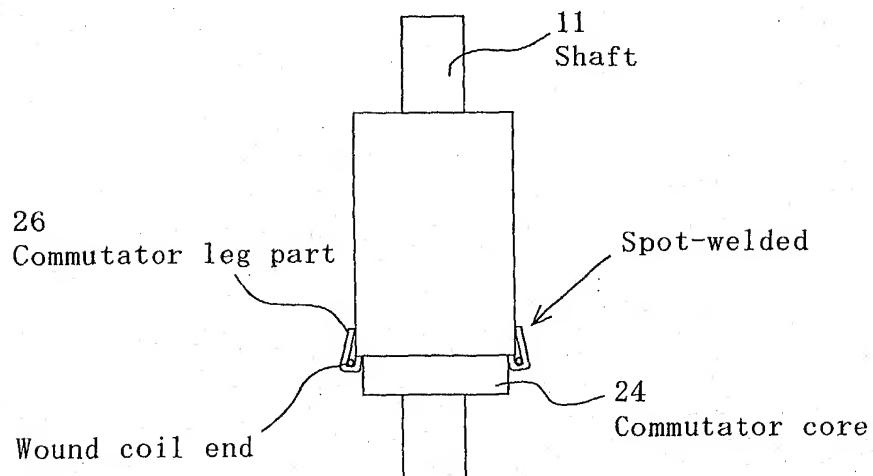
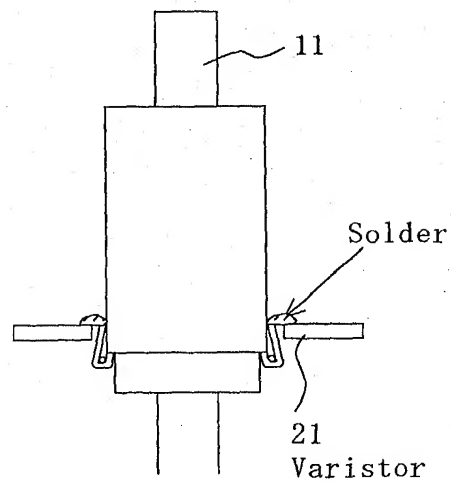


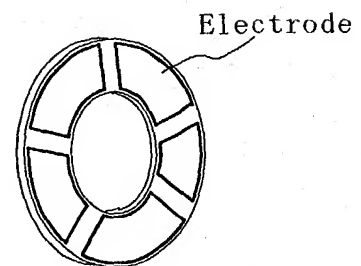
Fig. 9

Prior art

Commutator unit



Varistor



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Fig. 10

Prior art

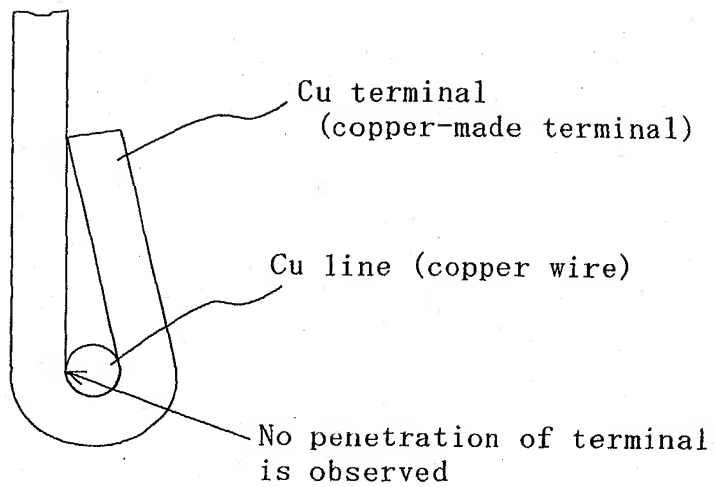


Fig. 11

